

DECLARATION AND POWER OF ATTORNEY, FOR UTILITY OR DESIGN PATENT APPLICATION (37 CFR § 1.63)		Case No.: CGL02/0184US01
		First Named Inventor: MILLIS, James R.
COMPLETE IF KNOWN		
		Application No.:
		Filing Date:
		Art Unit:
		Examiner Name:
<input type="checkbox"/> Declaration Submitted with Initial Filing	<input checked="" type="checkbox"/> Declaration Submitted after Initial Filing	

As a below named inventor, I hereby declare that my residence, mailing address, and citizenship are as stated below next to my name, and that I believe I am an original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MAKING INDUSTRIAL CHEMICALS

The specification of which

- is attached hereto;
- was filed on July 12, 2005 as United States Application No.: 10/542,167
- is identified as PCT International Application No.: PCT/US2004/000841 filed on January 13, 2004
- and was amended on (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under 35 USC §§ 119(a)-(d)- or (f), or 365(b) of any foreign application(s) for patent, inventor's or plant breeder's rights certificate(s) or 365(a) of any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s) or any PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application No.	Country	Foreign Filing Date (MM/DD/YYYY)	Priority NOT Claimed	Certified Copy Attached	
				YES	NO

I hereby appoint Practitioners at Customer Number 38-550 as my attorneys and/or agents with full powers (including the powers of appointment, substitution, and revocation) to prosecute this application and any division, continuation, continuation-in-part, reexamination, or reissue thereof, and to transact all business in the U.S. Patent and Trademark Office connected therewith.

**Customer Number for
Practitioner of Record:**

38550

Direct all correspondence to Customer No. 38550

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 USC § 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

NAME OF SOLE OR FIRST INVENTOR:		<input type="checkbox"/> A petition has been filed for this unsigned inventor.
Given Name (first and middle [if any]): James R.		Family Name or Surname: MILLIS
Inventor's Signature:	Date: <i>James R. Millis</i> 10/18/06	
Residence: Plymouth, Minnesota	Country: United States of America	Citizenship: United States of America
Mailing Address: 2360 Yuma Lane North, Plymouth, Minnesota 55447, USA		

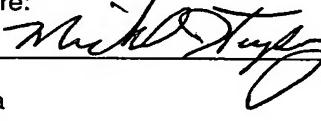
NAME OF SECOND INVENTOR:		<input type="checkbox"/> A petition has been filed for this unsigned inventor.
Given Name (first and middle [if any]): Michael J.		Family Name or Surname: TUPY
Inventor's Signature:		Date:
Residence: Crystal, Minnesota	Country: United States of America	Citizenship: United States of America
Mailing Address: 8332 32 nd Place North, Crystal, Minnesota 55427, USA		

NAME OF THIRD INVENTOR:		<input type="checkbox"/> A petition has been filed for this unsigned inventor.
Given Name (first and middle [if any]): Timothy W.		Family Name or Surname: ABRAHAM
Inventor's Signature:		Date:
Residence: Minnetonka, Minnesota	Country: United States of America	Citizenship: United States of America
Mailing Address: 18507 Apple Tree Court, Minnetonka, Minnesota 55345, USA		

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Mailing Address: 2360 Yuma Lane North, Plymouth, Minnesota 55447, USA		

NAME OF SECOND INVENTOR:		<input type="checkbox"/> A petition has been filed for this unsigned inventor.
Given Name (first and middle [if any]): Michael J.	Family Name or Surname: TUPY	
Inventor's Signature: 	Date: 11/27/2006	
Residence: Crystal, Minnesota	Country: United States of America	Citizenship: United States of America
Mailing Address: 8332 32 nd Place North, Crystal, Minnesota 55427, USA		

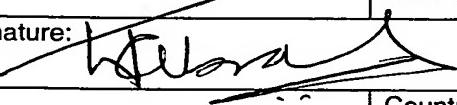
NAME OF THIRD INVENTOR:		<input type="checkbox"/> A petition has been filed for this unsigned inventor.
Given Name (first and middle [if any]): Timothy W.	Family Name or Surname: ABRAHAM	
Inventor's Signature:	Date:	
Residence: Minnetonka, Minnesota	Country: United States of America	Citizenship: United States of America
Mailing Address: 18507 Apple Tree Court, Minnetonka, Minnesota 55345, USA		

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Residence: Crystal, Minnesota	Country: United States of America	Citizenship: United States of America
Mailing Address: 8332 32 nd Place North, Crystal, Minnesota 55427, USA		

NAME OF THIRD INVENTOR		<input type="checkbox"/> A petition has been filed for this unsigned inventor.
Given Name (first and middle [if any]): Timothy W.		Family Name or Surname: ABRAHAM
Inventor's Signature: 		Date: <i>Jan 9, 2006</i>
Residence: Minnetonka, Minnesota	Country: United States of America	Citizenship: United States of America
Mailing Address: 18507 Apple Tree Court, Minnetonka, Minnesota 55345, USA		

NAME OF FOURTH INVENTOR		<input type="checkbox"/> A petition has been filed for this unsigned inventor.
Given Name (first and middle [if any]): Mervyn L.	Family Name or Surname: DE SOUZA	
Inventor's Signature: 	Date:	1/9/06
Residence: Plymouth, Minnesota	Country: United States of America	Citizenship: India
Mailing Address: 10935 38 th Avenue North, Plymouth, Minnesota 55441, USA		

ASSIGNMENT

In consideration of good and valuable consideration, the receipt of which is hereby acknowledged, to my (our) full satisfaction, I (we),

James R. MILLIS, 2360 Yuma Lane North, Plymouth, Minnesota 55447, USA

Michael J. TUPY, 8332 32nd Place North, Crystal, Minnesota 55427, USA

Timothy W. ABRAHAM, 18507 Apple Tree Court, Minnetonka, Minnesota 55345, USA

Mervyn L. DE SOUZA, 10935 38th Avenue North, Plymouth, Minnesota 55441, USA

hereby sell and assign to CARGILL, INCORPORATED, a Delaware corporation having its principal place of business at 15407 McGinty Road West, Wayzata, Minnesota 55391-5624, the entire right, title and interest, in the United States and all territories thereof and in all foreign countries, in and to all the inventions ("Inventions") in:

METHOD FOR MAKING INDUSTRIAL CHEMICALS

[] for which an application for a United States Patent is being filed contemporaneously herewith;

[X] identified as U.S. Application Serial Number 10/542167, filed July 12, 2005;

[X] identified as International Patent Application Serial No. PCT/US2004/000841 and filed on January 13, 2004

and naming me (us) as inventor(s); and the entire right, title and interest in and to said application and all original and reissue patents granted for any of said Inventions, and all divisions and continuations of said application and patents granted thereon, and all applications for any of said Inventions filed in countries foreign to the United States and patents granted thereon, including the subject matter of any and all claims which may be obtained in all such patents; and the right to apply for and obtain patents in countries foreign to the United States including the right to claim for any foreign application the benefits of any convention including but not limited to the International Convention for the protection of Industrial Property, the Patent Cooperation Treaty, the European Patent Convention, and all other treaties of like purpose including the right to claim priority in accordance with such convention, and any other benefits available through the laws of these foreign countries with respect to patent applications as fully and entirely as I (we) could claim such benefits; and the right to file applications for patents and otherwise to apply for and obtain any patents for said Inventions in its own name in any country.

And I (we) hereby covenant that I (we) have full right to convey the entire interest herein assigned, and that I (we) have not executed and will not execute any agreement in conflict herewith; and I (we) agree that I (we) will communicate to CARGILL, INCORPORATED all facts known to me (us) respecting said Invention whenever requested by it, and will execute all instruments or documents requested by it for the filing and prosecution of applications for Letters Patent of the United States of America and all foreign countries on said Invention, or in connection with litigation regarding said Invention, or for the purpose of protecting title to said Invention or Letters Patent therefore in the United States or foreign countries and will testify in any legal proceedings relating thereto, at the request of CARGILL, INCORPORATED, all without further or other compensation than that above set forth, but otherwise at the cost of CARGILL, INCORPORATED.

And I (we) further covenant and agree that if and when CARGILL, INCORPORATED desires to file a disclaimer relating to said Inventions in the United States or any foreign country, I (we) will, upon its request, sign and deliver all papers requisite for the filing of such disclaimer.

And I (we) authorize and request the Commissioner of Patents and Trademarks of the United States to issue the said Letters Patent to CARGILL, INCORPORATED, (or its designate) as assignee and owner of the said entire interest.

This assignment shall ensure to the benefit of the successors and assigns and authorized affiliates of CARGILL, INCORPORATED.

Inventor: James R. MILLIS
Post Office: 2360 Yuma Lane North
Citizenship: Plymouth, Minnesota 55447
United States of America
United States of America

Signed: James R. Millis Dated: 10 18 06

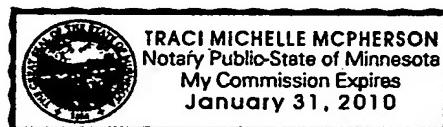
STATE OF Minnesota,
COUNTY OF Hennepin ss.

Before me personally appeared the above-named inventor, James R. MILLIS, who acknowledged the execution of the foregoing instrument as his/her/their free act and deed.

Date: 10 18 06

Traci Michelle McPherson

Notary Public



Inventor: Michael John TUPY
Post Office: 8332 32nd Place North
Crystal, Minnesota 55427
United States of America
Citizenship: United States of America

Signed: Michael Tupy

Dated: 1/27/2006

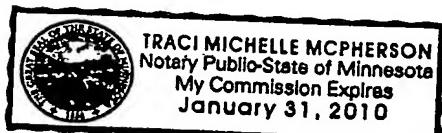
STATE OF Minnesota
COUNTY OF Hennepin ss.

Before me personally appeared the above-named inventor, Michael John TUPY, who acknowledged the execution of the foregoing instrument as his/her/their free act and deed.

Date: 1-27-06

Traci M. McPherson

Notary Public



Inventor: Timothy W. ABRAHAM
Post Office: 18507 Apple Tree Court
Minnetonka, Minnesota 55345
United States of America
Citizenship: United States of America

Signed: Signature on 3B

Dated: _____

STATE OF _____)

ss.

COUNTY OF _____)

Before me personally appeared the above-named inventor, Timothy W. ABRAHAM, who acknowledged the execution of the foregoing instrument as his/her/their free act and deed.

Date: _____

Notary Public

3A



Inventor: Michael John TUPY
Post Office: 8332 32nd Place North
Crystal, Minnesota 55427
United States of America
Citizenship: United States of America

Signed: Signature on 3A Dated: _____

STATE OF _____) ss.
COUNTY OF _____)

Before me personally appeared the above-named inventor, Michael John TUPY, who acknowledged the execution of the foregoing instrument as his/her/their free act and deed.

Date: _____ Notary Public

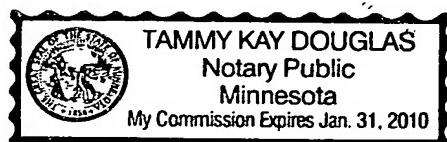
Inventor: Timothy W. ABRAHAM
Post Office: 18507 Apple Tree Court
Minnetonka, Minnesota 55345
United States of America
Citizenship: United States of America

Signed: K. W. Abraham Dated: Jan 9, 2006

STATE OF Minnesota) ss.
COUNTY OF Hennepin)

Before me personally appeared the above-named inventor, Timothy W. ABRAHAM, who acknowledged the execution of the foregoing instrument as his/her/their free act and deed.

Date: January 9, 2006 Tammy Douglas
Notary Public



Inventor: Mervyn L. DE SOUZA
Post Office: 10935 38th Avenue North
Plymouth, Minnesota 55441
United States of America
Citizenship: India

Signed: Mervyn L. DE SOUZA

Dated: 1/9/06.

STATE OF Minnesota ss.
COUNTY OF Hennepin



Before me personally appeared the above-named inventor, Mervyn L. DE SOUZA, who acknowledged the execution of the foregoing instrument as his/her/their free act and deed.

Date: 1-9-06

Carol Reiter
Notary Public